

Date: Monday, 1/16/2006 4:14:50 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : MIRROR ARM
<b>Job Number</b> : 25509	
<b>Estimate Number</b> : 10505	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2010103
<b>This Issue</b> : 1/16/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2010 REV. C2
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : C2
<b>Previous Run</b> :	<b>Material</b> : N/A
<b>Written By</b> : SEE COMMENT Below	<b>Due Date</b> : 1/23/2006 <b>Qty:</b> 20 <b>Um:</b> 10 <b>Each</b>
<b>Checked &amp; Approved By</b> : SEE COMMENT Below	
<b>Comment</b> : Est: F 02.08.21 Re-format; Added D2057 KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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**Comment:** Qty.: 1.5750 f(s)/Unit Total: 15.7500 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: M 19480

FF 06-01-26

20

2.0	BRAKE NC	NC BRAKE
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**Comment:** BRAKE NC

Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727

Identify as D2010-103

FF 06-01-26

20

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Bend as per Dwg D2010 using bending Jig D2010-103T2

2- Deburr

FF 06-01-31

20

4.0	D2057	Plug
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Plug

Pick:

Qty	Part Number	Description	Batch
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1	D2057	Plug	B 21675
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FF 06-01-31

20

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Install: D2057 plug as per Dwg D2010

FF 06-01-31

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PA Date: 06/02/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 1/16/2006 4:14:51 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 25509

Part Number: D2010103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*Jdg 01/31 20*

Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

*DL 06/02/07 20*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 198

*DL 06/02/07 20*

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*DL 06/02/07*

Job Completion



*W 06-02-07*



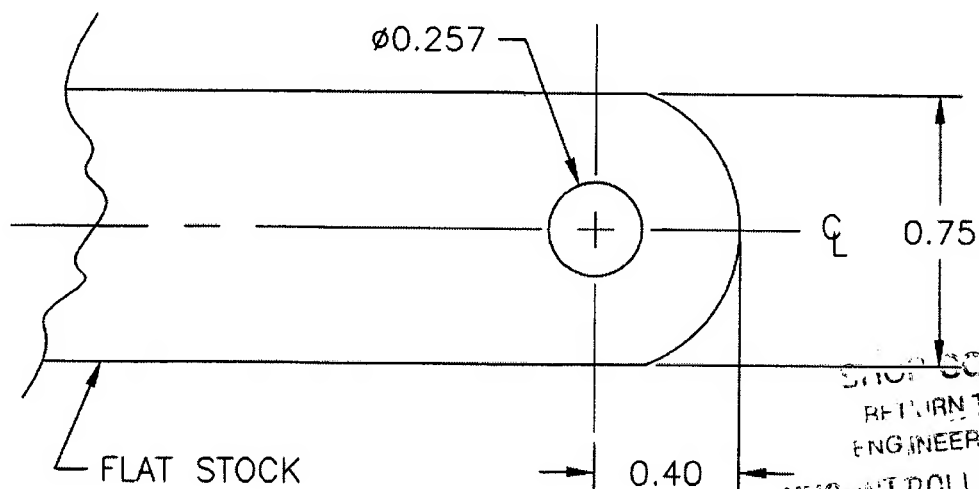
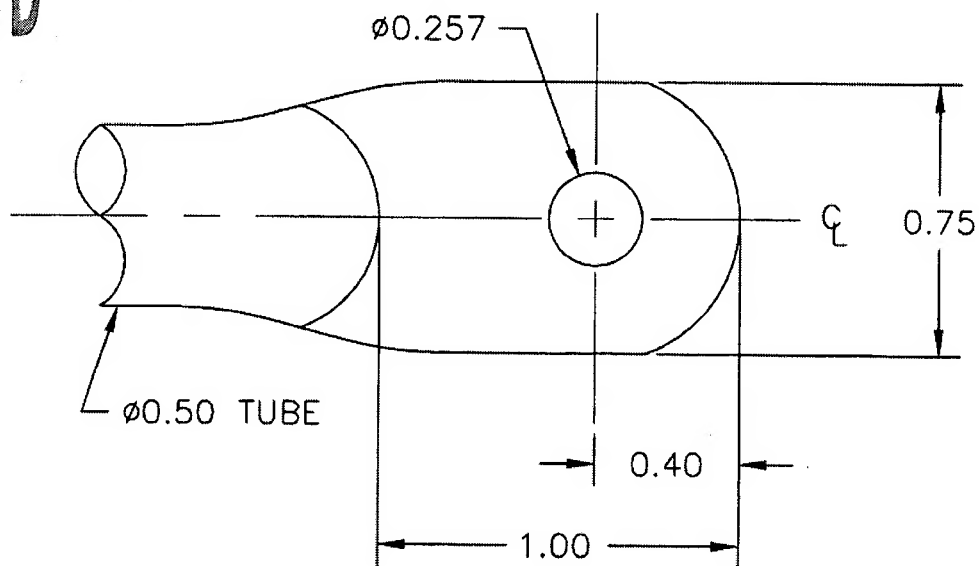




DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>my</i>	APPROVED <i>CA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>#CP</i> 01.12.20	ADD TOLERANCE NOTE	

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

**RELEASED**  
98/03/06 *KE*



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

STOP COPY  
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